



## Gunsmithing

### Price List

#### General Labor Rates

Inspect and Prepare quote	Free
Boresight Scope	\$15.00
Mount and Boresight Scope	\$25.00
Minimum Shop charge	\$40.00
Labor by Hour	\$80.00

#### General Services

Complete Cleaning (DCOA disassemble, clean, oil, assemble) \$60.00	
Rust Removal / Excessively Dirty	+\$20.00
Zero Rifle at range (not including ammunition or range fees)	\$60.00
Trigger Work starts at	\$80.00

#### Stock Services

Inlet & Glass Bed semi inlet stock	\$80.hr
Install Aluminum pillars and glass bed	\$120.00
Glass Bed Finished Stock	\$100.00
Install Swivel Studs	\$50.00
Inlet stock for new bolt handle	\$60.00
Fit & Install Recoil Pad (not including price of pad)	\$45.00

#### Muzzle Brakes

Remove & Reinstall New Brake or Silencer	\$40.00
*If very hard to remove, i.e. red Loctite	+\$20.00



### Wood Refinishing by Style

Hand rubbed oil finish High gloss leaving grain of wood open	\$200.00
Hand rubbed oil finish High gloss completely filling the grain	\$320.00
Sprayed on oil, Satin finish open grain	\$140.00
Sprayed on oil, Satin finish filled grain	\$220.00
Sprayed on oil, High Gloss filled grain	\$300.00

**Each of the following is an additional charge of \$40.00 and will be assessed at the standard labor charge**

- Oil soaked stocks
- Removal of Large dents
- Crack repair
- Stripping epoxy
- Staining



---

### Metal Finishing

**Black Oxide and Parkerizing:** (Includes disassembly, abrasive blasting and reassembly)

Pistols:	\$120.00
Rifles/Shotguns:	\$175.00
Removing scratches and pitting:	\$80/hour

**Bluing:** (Includes disassembly, abrasive blasting and reassembly)

Pistols (Matte Finish):	\$150.00
(Semi):	\$180.00
(High Polish):	\$200.00
Rifles/Shotguns (Matte Finish):	\$200.00
(Semi):	\$250.00
(High Polish):	\$300.00

\*Matte Finish is minimal scratch/pitting removal and abrasive blasting before the bluing process. Semi is most scratches and pitting removed and a medium polish before bluing.

High Polish is scratches and pitting removed and a heavy polish before bluing to produce a high shine glossy look to the firearm after bluing.

**DuraCoat:** (Includes disassembly, abrasive blasting and reassembly)

Pistols (One Color):	\$100.00
(Two Tone):	\$120.00
Rifles/Shotguns (One Color):	\$125.00
(Two Tone):	\$150.00

**Cerakote:** (Includes disassembly, abrasive blasting and reassembly)

Pistols (One Color):	\$110.00
----------------------	----------

# BROTHERS IN ARMS

FIREARMS

(Two Tone): \$130.00

Rifles/Shotguns (One Color):  
\$135.00

(Two Tone): \$160.00

**Exclusive Bake-on Epoxy Coating (Satin Black) Over Black Oxide Treatment:**\_(Includes disassembly, abrasive blasting and reassembly)

Pistols: \$100.00

Rifles/Shotguns: \$125.00



---

## Rifle Services:

**Accurize Receiver:** (Includes Machine Receiver Face True to Bore, Re-cut Receiver Locking Lugs, Re-cut Receiver Threads, True Recoil Lug and Bolt Lugs, Lap Bolt) \$210.00

**Accurize Barreled Receiver:** (Includes Above Plus Re-cut Chamber and Re-time Barrel) \$300.00

**Complete "Super Tune" Package:** (Includes Accurize Barreled Receiver Service, Complete Bedding Service and Trigger Job) \$500.00

**Barrel Setback to Correct Headspace Issues:** (Includes Disassembly and Refitting of Stock) (Most Rifles) \$125.00

**Re-chamber Existing Barrel:** \$125.00

**Fit and Chamber Customer Supplied Barrel Blank:** \$225.00

**Cut and Crown Barrel:** \$100.00

**Re-Crown Only:** \$50.00

**Drill and Tap Receiver:** \$20/Hole

**Barrel Threading:** (Single Point Threading Done on a Lathe for Maximum Accuracy. Includes a Custom-Made Thread Protector) \$110.00

- If barrel length is less than 24", threading may be +\$30.00

### Muzzle Brake:

---Custom 4140 Steel in black \$65.00

---Stainless \$75.00



---

## Pistol Services:

### Barrel Threading:

\$110.00 (Pistols with Extended Barrels)

\$165.00 (Includes Extending Barrel \*Most Pistols)

**Drilling and Tapping:**  
(\$15/Hole)

\$20/Hole

**Correcting Headspace/End Shake: (Most Revolvers)**

\$125.00\*\*

\*\*This is a general price. Guns with excessive issues will be charged the general repair rate

**Installing or adjusting sights with no machining required:**

\$30.00

**Machine Dovetail for Sight Install:**

\$75.00

### Front Cocking Serrations:

Basic: \$100.00 (6 serrations on each side)

Custom: \$150.00 (Up to 9 serrations on each side, going around logos/markings)

**Re-crown Barrel:**

\$50.00



## General/Misc:

### **Abrasive Blasting:**

Complete Rifle or Pistol/Revolver: \$70.00

### **Tig Welding:**

Requires Quote

### **General/Custom Machining:**

Requires Quote

### **Check Headspace:**

\$30.00

All Parts needed are not included in set prices